

PAK BRIDGE

CUTTING ELECTRODES

PRODUCT DESCRIPTION

PB CUT is special flux-covered, rapid action cutting electrode which can be used for cutting & piercing of all ferrous and non-ferrous material. No extra equipment is necessary apart from the ordinary power source. With correct usage clean, smooth and regular cuts are obtained

TYPICAL APPLICATIONS

Electrode with special coating for cutting steel and grey cast iron. very useful in repair and demolition work.

All steel (particularly for stainless and managese steels with cannot be cut by the Oxyacetylene process), also for cast iron, copper and its alloys etc.

STORAGE & RE-DRYING

Keep dry and avoid condensation.

Re-drying recommended at 300-350 °C for 2 hours, 5 times max.

CLASSIFICATION

DIN : -

AWS:SFA -

ISO: -

Electrode Size

Electrode Dia (mm)	3.2mm	4.0mm	5.0mm
Electrode length	350	400	400

Current Condition

Electrode Dia (mm)	3.2mm	4.0mm	5.0mm
Current Range	Min	160A	200A
	Max	200A	280A

Packing Information

Electrode Dia (mm)	3.2mm	4.0mm	5.0mm
Weight Per Packet Approx	5kg	5kg	5kg
Electrodes Per Packet	155	90	55

